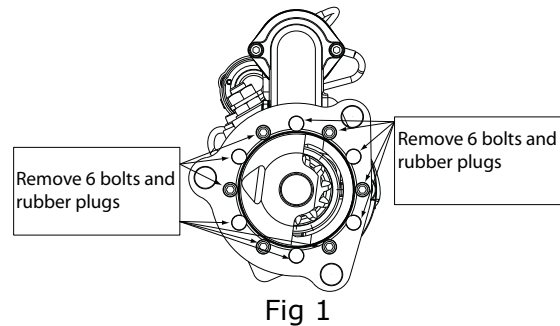


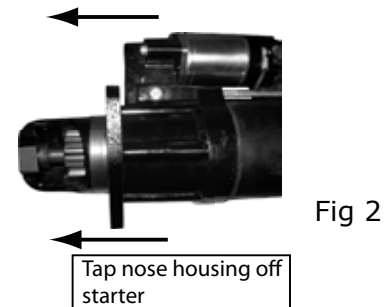
Source: Leece-Neville Heavy Duty Systems Division - Arcade, NY USA
 Date: July 7, 2017
 Bulletin No: TSB-1067
 Models: M125R Starters
 Subject: Nose Housing Changeout Procedure

The following is the procedure to properly remove and replace the M125R nose housing.

Step 1: Remove 6 hex head cap screws and rubber plugs. (Fig 1)



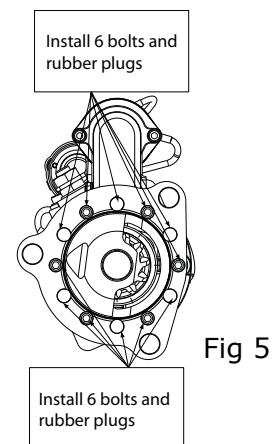
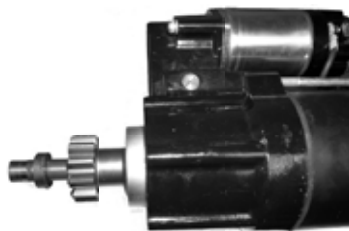
Step 2: Remove nose by tapping mounting flange with a soft face hammer. (Fig 2)



Step 3: (Fig 3) shows starter with nose housing removed. Place new nose housing onto starter shaft and slide onto starter. (Fig 4)

Step 4: Apply Blue 242 Locktite to nose housing mounting bolts removed in step one. Refer to Fig 2 for proper nose housing orientation. Insert screws in nose housing. Tighten bolts to 15 lb-ft. Insert rubber plugs into nose housing. (Fig 5)

*If you misplace the rubber plugs fill opening with silicone.



NOTE: For starter motor safety precautions please reference TSB-1166.

Important: The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers'; and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at www.prestolite.com, or contact our technical service department at: